

# Side Weld Bag Handles

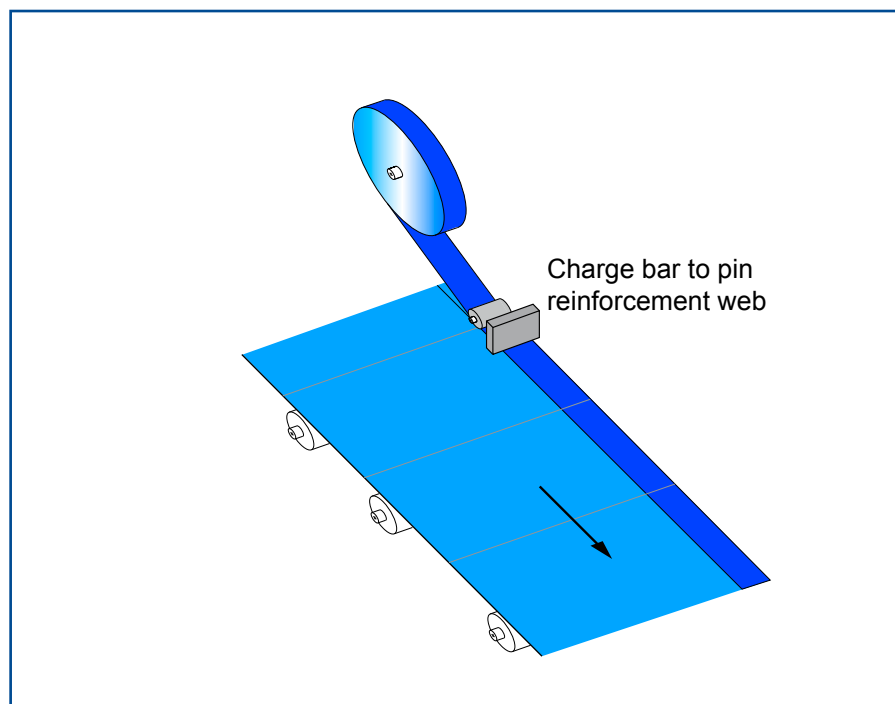
Pinning 4



Converting>Flatbag>  
Handle Pinning>001 ISSUE 1

## Problem

During the manufacture of carrier bags an additional section of plastic is added around the handle area to add strength. A separate web of plastic, approximately 50mm wide, is added to the handle side of the main carrier bag web. During the sealing process the additional plastic web can move, resulting in waste and lost production.



## Solution

A single 993R generator bar can be installed opposite a grounded metal roller to pin the additional web in place and prevent it from moving out of register. The 993R bar is connected to a 992v3 30kV generator, to provide powerful pinning.

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